'Letter Sounds' introduced and 'Letter Cards to Spell Words' for each book.

Bk 1 I Can!:

Letter sounds introduced: a, c, n, s
Spelling with letter cards: a, c, n (can)

Bk 2 Black Cat:
Letter sounds introduced: k, m, b, h, l, t
Spelling with letter cards: a, m, t (at, mat, am)

Bk 3 A Snack:
Letter sounds introduced: i, g, p, d
Spelling with letter cards: i, g, d, p (dig, dip)

Bk 4 2 Pals:
Letter sound introduced: r
Spelling with letter cards: a, i, t, b (at, bat, it, bit)

Bk 5 Len and Ken:
Letter sounds introduced: e, j, w
Spelling with letter cards: e, n, t, m (ten, men, met net)

Bk 6 I Will Help!:
Letter sound introduced: f
Spelling with letter cards: e, i, p, n (in, pin, nip, pen)

Bk 7 My Dog:
Letter sound introduced: o
Spelling with letter cards: o, a, t, p (at, pat, pot, top, tap)

Bk 8 My Dog Will Help!:
Letter sound reviewed: j
Spelling with letter cards: o, i, h, t (it, hit, hot)

Bk 9 Duck!:
Letter sounds introduced: u, y
Spelling with letter cards: u, c, t, a (at, cat, cut)

Bk 10 Duck and Pup:
Letter sound introduced: er
Spelling with letter cards: u, n, r, b (run, rub, bun)

Bk 11 Pat the Kid:
Letter sounds reviewed: a, e, i
Spelling with letter cards: u, i, a, f, n (in, if, fin, fan, fun)

Bk 12 Here is …… :
Letter sound introduced: x
Spelling with letter cards: e, a, u, b, d (bed, bad, bud)

Bk 13 Mac Was a Sad Lad!:
Letter sounds introduced: qu, ch
Spelling with letter cards: u, a, c, p (up, cup, cap)

Bk 14 Come and Look!:
Letter sound introduced: th
Spelling with letter cards: a, n, d, s, b (bad, sad, and, sand, band)

Bk 15 Little Ben-Ben's Baby:
Letter sound introduced: sh
Spelling with letter cards: i, r, t, p (tip, rip trip, pit)

Bk 16 The 'a' Jumped Out!:
Letter sounds reviewed: a, e, i, o, u
Spelling with letter cards: a, i, o, u, h, t (at, it, hat, hit, hot, hut)

Bk 17 Who Will Win?:
Letter sound introduced: ank
Spelling with letter cards: e, s, t, w, n (set, net, ten, nest, west, went, sent)

Bk 18 They All Had A Wish:
Letter sound introduced: wh
Spelling with letter cards: s, h, o, p, i (hop, shop, hops, hips, ship)

Bk 19 Where Are They?:
Letter sounds introduced: ing, ar, ay
Spelling with letter cards: i, u, b, d, g (dig, big, dug, bug, bud)

Bk 20 Best Tricks!:
Letter sounds introduced: v, z
Spelling with letter cards: i, n, g, w, r, b (rib, bin, big, wig, win, wing, ring, bring)